

Date: Monday, 12/11/2006 12:54:09 PM
User: Kim Johnston

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: ABRASION STRIP		
Job Number	: 29850					
Estimate Number	: 10067					
P.O. Number	: N/A		Part Number	: D2856400		
This Issue	: 12/11/2006 S.O. No. : N/A		Drawing Number	: D2856 REV A		
Prsh Rev.	: NC		Project Number	: N/A		
First Issue	: N/A		Drawing Revision	: A		
Previous Run	: 29285		Material	: N/A		
Written By			Due Date	: 1/5/2007 Qty: 216 Um: Each		
Checked & Approved By						
Comment	: Est. D 02.08.28 Re-format; Added clear & 108 foot roll to Step 2K J/RF					

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	PG	PURCHASING
		Comment: PURCHASING Issue P/O: <u>2678</u> C Loc 112112 216 FT Material: Outdoor grade polyurethane protective clear tape 3M P/N 8681 (or 8681HS) - 108 foot roll Specify for Clear Tape
2.0	3M8681 4	Abrasion Strip 4"
		Comment: Qty.: 1.0000 f(s)/Unit Total : 216.0000 f(s) ABRASION STRIP
3.0	PACKAGING 1	PACKAGING RESOURCE #1
		Comment: PACKAGING RESOURCE #1 Receive & Inspect For Transit Damage Ensure material certification is attached <u>RA 7/1/04</u> 216 FT
4.0	QC6	DIMENSIONAL CHECK <u>7/01/08 216'</u>
		Comment: DIMENSIONAL CHECK Ensure Material certification comply to Dwg D
5.0	PACKAGING 1	PACKAGING RESOURCE #1
		Comment: PACKAGING RESOURCE #1 Identify and Stock Location: <u>ST164</u> <u>07/01/08 216 ft</u>
		<u>11/11/08</u>

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA:  Date: 07/01/09
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Drawing Name: ABRASION STRIP

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Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 QC21

FINAL INSPECTION/W/O RELEASE



214 ft

Comment: FINAL INSPECTION/W/O RELEASE

Do 7/01/07

Job Completion



U 87-01-09

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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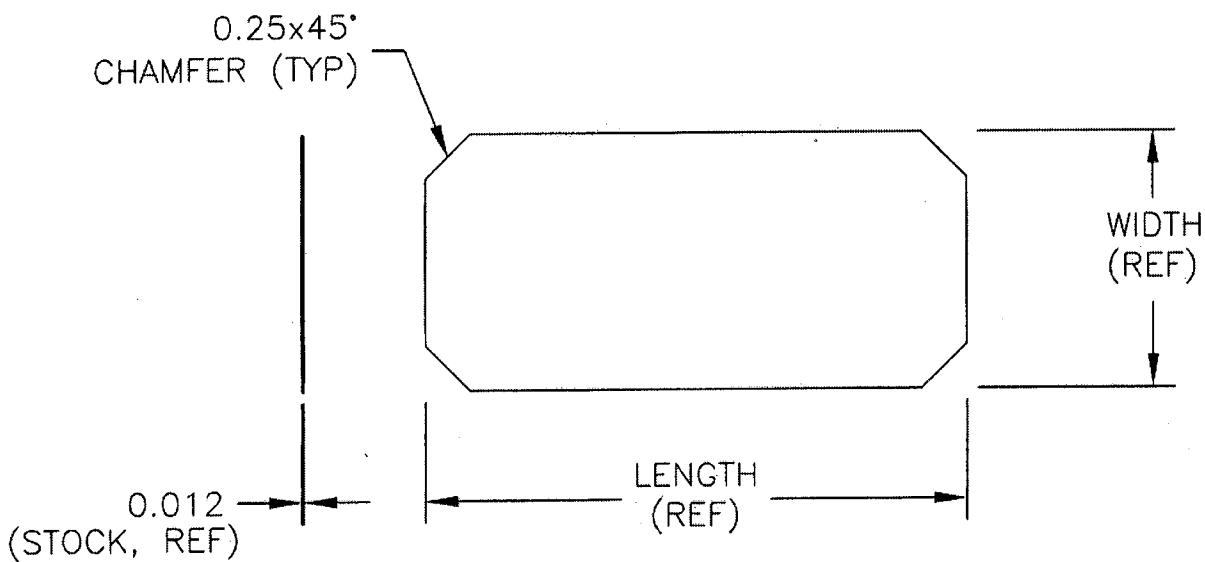
NOTE: Date & initial all entries

DART

DESIGN <i>CP</i>	DRAWN BY <i>CP</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
CHECKED <i>f</i>	APPROVED <i>f</i>	DRAWING NO. D2856	REV. A	SHEET 1 OF 1
DATE 00.11.17		TITLE ABRASION STRIP	SCALE NTS	
A	00.11.17	NEW ISSUE		

RELEASED
00.11.24

SPECIFICATION CONTROL DRAWING



MATERIAL: OUTDOOR GRADE POLYURETHANE PROTECTIVE TAPE
3M, P/N 8681 (OR 8681HS)
THICKNESS: 0.012"

SPECIFICATION: D2856-XXX-YYY ABRASION STRIP



EG: 1.75"x2.50" ABRASION STRIP = D2856-175-250

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. *29850*

TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

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A.E. BLAKE SALES LTD.
31 Estate Drive
TORONTO ONTARIO Canada
M1H 2Z2
(416) 431-0440

CERTIFICATE OF COMPLIANCE
CERTIFICAT DE CONFORMITE

Date Dec 12 2006
VENDU A / SOLD TO :

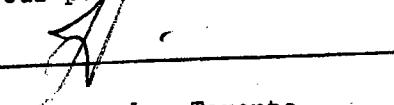
DART AEROSPACE LTD.
1270 Aberdeen Street
MAIN FINISHED GOODS LOCATION
HAWKESBURY ONTARIO Canada
K6A 1K7

Order Number : 87404
Packing Slip ID : 224157
BON COMM. / P.O.# : PO00002678

Item Code	Description	Quantity	L/S#:	Shelf Life
8681HS-4	3M 8681HS Prot. Tp 4" x 36yds CLR Item No: 3M8681-4 Lot# 6305 DOM: Nov 1 2006 DOE: Oct 31 2008	2.	RL	

C of C

We hereby certify that the above material supplied against
your order meets or surpasses all the requirements as
specified on your purchase order.

Signature: 

Montreal - Toronto

3M Canada Company / Compagnie 3M Canada
CERTIFICATE OF CONFORMANCE

=====

THIS IS TO CERTIFY THAT THE PRODUCT IDENTIFIED BELOW COMPLIES
WITH CURRENT MANUFACTURING STANDARDS.

CUSTOMER P.O.: 32667

ORDER #: P59694-003
ITEM ID: 70006192895

CUSTOMER ITEM: 8681HS-4

ITEM DESCRIPTION: 8681HS PROTECTIVE TAPE CLEAR (SKIP SLIT)

DIMENSION/SIZE/TYPEx4 INX 36 YD

SHIPPED QUANTITY: UNIT: ROLL

SHIP DATE : 12/27/2006

LOT NUMBER
6305

MANUFACTURING DATE
NOVEMBER 01, 2006

EXPIRY DATE
OCTOBER 31, 2008

SHIPPED TO: A E BLAKE SALES LTD
31 ESTATE DRIVE
TORONTO, ON
TORONTO

ON CA



3M Canada Company / Compagnie 3M Canada
P.O. Box 5757, LONDON, ONT N6A 4T1
DATE : 01/02/2007

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OF SELLER AND MANUFACTURER.